



高僑工業股份有限公司
VOKA ENTERPRISE CO., LTD.

鍍鉻層架
Display Shelving



創造多元
收納空間

Life
Simple
Quality
品味 質感好生活



Company Profile 公司簡介

VOKA ENTERPRISE CO., LTD. has more than twenty three years' experiences in specialized development and production of barbecue stoves and metalwork, which is the largest exporter and manufacturer in Taiwan. We mainly export to United States, United Kingdom, Europe, Russia and Japan.

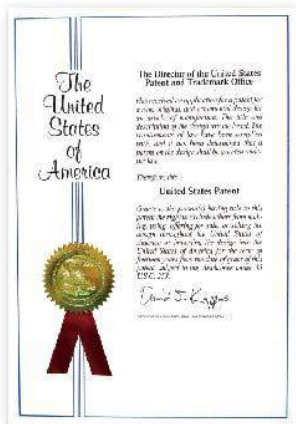
Since its foundation, VOKA insists on producing in Taiwan than outsourcing because we attach importance to the quality. We have the superior technical staffs and machinery equipments. Therefore, we can maintain the quality of products. In order to elevate market competitiveness, VOKA has spare no efforts to achieve and refine the quality of its products, upgrading and hoisting technical procedures, customization systems as well as undergoing massive expansion. Our team has great effort to operate; the products of VOKA were accredited with patent license by the international originations and the government. Consequently, the clients are reliance on us because **"VOKA ENTERPRISE CO., LTD. is the promise of quality"**.

高僑工業股份有限公司擁有23年以上專業開發、生產烤肉爐和金屬製品的經驗，為目前台灣市場中最大的供應商之一，主要產品外銷美國、英國、歐洲、俄羅斯和日本。

創立至今，品質一直是本公司最重視的，所有製程皆堅持在台灣製造生產，高僑工業具有最優良的技術人員及研發團隊，並擁有最先進的生產機器設備。為提升市場競爭力，本公司持續的精進品質、製程技術的升級與改良、客製化的商品服務，以多方面為目標並持續擴展。在本公司經營團隊努力下，產品通過多項專利認證及測試，製程效率的精良與客戶誠信度的建立，讓高僑工業就是**您品質的保證**。

1992	2004	2007	2009
<ul style="list-style-type: none"> - VOKA ENTERPRISE CO., LTD. was founded 高僑工業股份有限公司創立 	<ul style="list-style-type: none"> - VOKA started to produce various different types of wire display shelves in Taiwan 開始在台灣生產各式不同種類的鐵線展示架 	<ul style="list-style-type: none"> - Shelve frame structure was accredited with license NO.M323238 by the government 置物架框成板結構新型第M323238號-上開新型業依專利法規定通過形式審查取得專利權行使專利權依法應提示新型專利技術報告進行警告 	<ul style="list-style-type: none"> - Modify grid of oven was accredited with license NO.M348565 by the government 烤爐之網架改良 新型第M348565號-上開新型業依專利法規定通過形式審查取得專利權行使專利權依法應提示新型專利技術報告進行警告 - The First Type of Barbecue was accredited with certificates by the United Stated and the European Union 烤肉爐新樣式(一) 取得美國及歐盟國際認證

Patents 專利認證



2011

- Flip cover structure of BBQ grill was accredited with license NO. M405238 by the government
 烤肉爐掀蓋結構 新型第M405238號-上開新型業依專利法規定通過形式審查取得專利權行使專利權依法應提示新型專利技術報告進行警告

- BBQ grill was accredited with license NO.D143297 by the government
 烤肉爐(一) 新式樣第D143297號-上開新式樣業經專利權人依專利法之規定取得專利權

- The design of barbecue hinge was accredited with certification by Germany
 烤肉蓋鉸鏈設計取得德國國際認證

- The Second Type of Barbecue was accredited with certificates by the United States and the European Union
 烤肉爐新樣式(二) 取得美國及歐盟國際認證

2013

- Passed the Authentication and Verification process of D&B D-U-N-S Registered
 取得鄧白氏企業認證證書

2016 →



■ VOKA sales area



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創造多元
收納空間

鍍鉻層架系列
Display Shelving



客廳
Living Room

工作室
Working House

Life
Simple
Quality

品味 質感好生活



Light Shelving 輕型 50kg

Size 網片尺寸(WxD) cm		高度(H) cm
60x35	90x35	60/75/80/90/120
60x46	90x46	/150/160/180
75x35	122x46	
75x46	60x30 (6分管徑·荷重30~40kg)	

The Amount of Screen 層數
2/3/4/5/6/7/8



Economical Shelving 重型 80kg

Size 網片尺寸(WxD) cm		高度(H) cm
46x46	90x35	60/75/80/90/120
60x35	90x46	/150/160/180
60x46	106x46	
75x35	106x60	
75x46	122x46	

The Amount of Screen 層數
2/3/4/5/6/7/8



Heavy Duty Shelving 荷重型 100kg

Size 網片尺寸(WxD) cm		高度(H) cm
90x46	122x35	60/75/80/90/120
90x60	150x46	/150/160/180
120x60		

The Amount of Screen 層數
2/3/4/5/6/7/8

Super-heavy Duty Shelving 荷重型200kg

Size 網片尺寸(WxD) cm	高度(H) cm
122x46	60/75/80/90/120
150x35	/150/160/180
150x46	

The Amout of Screen 層數
2/3/4/5/6/7/8



The Baking Varnish of Shelving 烤漆系列80kg

Size 網片尺寸(WxD) cm	高度(H) cm
46x46 90x35	60/75/80/90/120
60x35 90x46	/150/160/180
60x46 122x46	
75x35 60x30	Color 顏色 Black 黑/White 白/Blue 天藍 /Pink 桃紅/Green 蘋果綠 /Customized 客製
75x46 (6分管徑-荷重30-40kg)	

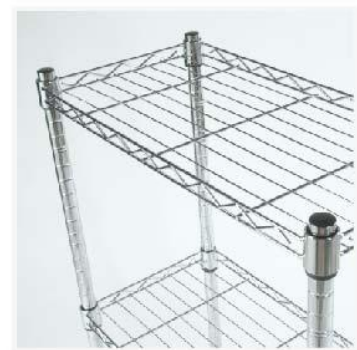
The Amout of Screen 層數
2/3/4/5/6/7/8



The Hollow of Screens 凹網層架系列50kg

Size 網片尺寸(WxD) cm	高度(H) cm
60x30	60/75/80/90/120
90x30	/150/160/180

The Amout of Screen 層數
2/3/4/5/6/7/8





Bookshelf 鍍鉻書架

Size 網片尺寸(WxD) cm

90x24

120x24

高度(H) cm

60/75/80/90/120

/150/160/180

The Amout of Screen 層數

2/3/4/5/6/7/8



Computer Desk 電腦桌

Specifications 規格

Part NO. 型號: 6A-7548P1

Size 尺寸 : 75x48x155 - WxDxH(cm)



Storage Rack 魔術收納方塊

Specifications 規格

Part NO. 型號: 6A- 97322P1

Size 尺寸 : 97x 32.2x64.5 - WxDxH(cm)

 Storage Trolley 收納籃車



Part NO. 型號: 6A-325391P1
Size 尺寸 : 32.5x39x87.6 - WxDxH(cm)



Part NO. 型號: 6A-325392P1
Size 尺寸 32.5x39x87.6 - WxDxH(cm)



Part NO. 型號: 6A- 32840P1
Size 尺寸 : 32.8x40x72.5 - WxDxH(cm)



Part NO. 型號: 6A-315365P1
Size 尺寸 : 31.5x36.5x99.5 - WxDxH(cm)



Part NO. 型號: 6A-4030B/6A-4030W
Size 尺寸 : 40x30x58 - WxDxH(cm)
Color 顏色: Black 黑/ White 白

Enjoy
×
Storage

Get the Best

創造多元
收納空間

Kitchenware & Bathroom Series
廚房衛浴系列



浴室 Bathroom
廚房 Kitchen

Life
Simple
Quality

品味 質感好生活

Shelving 精緻鍍鉻三層收納籃架

Specifications 規格

Part NO. 型號: 6A-2044183V1/ 6A-3044184V1

Size 尺寸: 20x44x46/30x44x46 - WxDxH(cm)

Pipe diameter 管徑: 1.27cm 四分管

The Hollow of Screens 凹網



Shelving 精緻鍍鉻三層平台架

Specifications 規格

Part NO. 型號: 6A-2044185V1/ 6A-3044186V1

Size 尺寸: 20x44x46/ 30x44x46 - WxDxH(cm)

Pipe diameter 管徑: 1.27cm 四分管

The Hollow of Screens 凹網



Wine Rack 酒瓶架

Specifications 規格

Part NO. 型號: 6A-3045C1/6A-6035C1/6A-9035C1

Size 尺寸: 45x35x90/ 60x35x90/ 90x35x90- WxDxH(cm)

Pipe diameter 管徑: 2.54cm



Serving Cart 多功能收納推車



Part NO. 型號: 6A-59239P1
Size 尺寸 : 59.2x39x75 - WxDxH(cm)



Part NO. 型號: 6A-3060V1
Size 尺寸 : 30x60x90 - WxDxH(cm)

Kitchen Rack 多功能置物架

Specifications 規格

Part NO. 型號: 6A-4048P1
Size 尺寸 : 40x48x142 - WxDxH(cm)



Towel Rack 鍍鉻毛巾架

Specifications 規格

Part NO. 型號: 6B-64522545G1
Size 尺寸 : 64.5x22.5x16.5 - WxDxH(cm)



臥房
Bedroom

更衣室
Dressing Room

Life
Simple
Quality

品味 質感好生活

臥房更衣室系列
Clothes Storage Series



創造
多元
收納
空間

 Metal Wardrobe 多功能鍍鉻/烤漆衣櫥架

Specifications 規格

Size 尺寸 : Customized 客製化



Accessories
配件

收納 × 創意

空間 × 無限

Creative





Part NO. 型號: 6A-15246439V1
Size 尺寸 : 152x46x180 - WxDxH(cm)



Part NO. 型號: 6A-15246449V1
Size 尺寸 : 152x46x180 - WxDxH(cm)



Part NO. 型號: 6A-9046499V1
Size 尺寸 : 90x46x180 - WxDxH(cm)



Part NO. 型號: 6A-9046496V1
Size 尺寸 : 90x46x180 - WxDxH(cm)



Part NO. 型號: 6A-11845P1
Size 尺寸 : 118x45x170 - WxDxH(cm)



Part NO. 型號: 6A-7928P1
Size 尺寸 : 79x28x192 - WxDxH(cm)

The Cover of Wardrobe 衣櫥防塵套

Specifications 規格

Size 尺寸 : 90x46x180/120x46x180/152x46x180
WxDxH(cm)

※ 多種花色款式



Clothes Hanger 吊衣桿



Part NO. 型號: 6B-11740532V1

Size 尺寸 : "117~180" x 40 x "87~153"
WxDxH(cm)



Part NO. 型號: 6B-10344528V1

Size 尺寸 : "103~180" x 44 x "92~160"
WxDxH(cm)



Part NO. 型號: 6B-10844V1

Size 尺寸 : "108~166" x 44 x "94~153"
WxDxH(cm)



Part NO. 型號: 6B-8751V1

Size 尺寸 : 87x 51 x "111~174"
WxDxH(cm)

創造多元
收納空間



波浪層架配件
Shelving & Storage Accessories

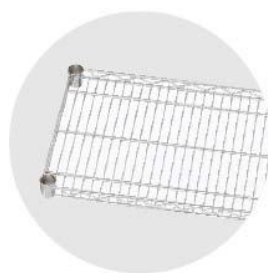
Life
Simple
Quality

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Accessories Use for the 1" Tube 適用1英吋管徑配件



Light Shelving/Economical Shelving
輕型50kg/重型80kg



Heavy Duty Shelving
荷重型100kg



Super-heavy Duty Shelving
荷重型200kg

Screens 鍍鉻鐵網

Load 荷重	Size 網片尺寸(WxD)cm				
30-40kg	60x30(6分管徑)				
50kg	60x35	70x35	90x35	122x46	
	60x46	75x46	90x46		
80kg	46x46	60x46	75x46	90x46	106x60
	60x35	75x35	90x35	106x46	122x46
100kg	90x46	90x60	120x60	122x35	150x46
200kg	122x46	150x35	150x46		



Screens 沖孔烤漆鐵網

Load 荷重	Size 網片尺寸(WxD)cm		
30kg	46x46	90x46	120x46



Tubes 鍍鉻鐵管

Size 尺寸
60/75/80/90/120/150/160/180 cm



Industrial Casters 工業輪

Part NO. 型號	Item 項目
6P-24170921E1	煞車輪
6P-24170922E1	活動輪



Ceiling to Ground Set 頂天立地延伸管

Part NO. 型號	Size 尺寸
6C-235C448R1	235-295cm 鍍鉻
6C-235B451R2	235-295cm 黑
6C-235W452R3	235-295cm 白



Shelving Accessories 鍍鉻側網-凹網

Part NO. 型號	Size 尺寸(WxD) cm
6K-E035	15x35
6K-E045	15x46
6K-E090	15x60



Shelving Accessories 鍍鉻邊條

Part NO. 型號	Size 尺寸(WxDxH) cm
6K-S035	35x3.5x4
6K-S045	45x3.5x4
6K-S060	60x3.5x4
6K-S090	90x3.5x4
6K-S0120	120x3.5x4
6K-S0150	150x3.5x4

 Others 其他配件



Shelving Accessories 鍍鉻層架邊片

Part NO. 型號	Size 尺寸
6K-E030	30cm
6K-E035	35cm
6K-E045	45cm
6K-E090	90cm
6K-E0120	120cm
6K-E0150	150cm



Plastic Plates 層架塑膠透明墊片

Part NO. 型號	Size 尺寸(WxD) cm
6K-P6030	60x30
6K-P6035	60x35
6K-P6046	60x46
6K-P7535	75x35
6K-P7546	75x46
6K-P9035	90x35
6K-P9046	90x46
6K-P12046	120x46
6K-P15046	150x46



Clothes Rails 鍍鉻吊衣桿組

Part NO. 型號	Size 尺寸
6C-90443A1	90cm (2掛勾) -6分管
6C-120443A1	120cm (2掛勾) -1英吋
6C-152443A1	152cm (3掛勾) -1英吋



Tablets 層架竹節片 (4PCS/組)

Part NO. 型號	Size 尺寸
6C-510408-P	1inch 英吋
6C-510406-P	6分管



Hanging Shelves 鍍鉻橢圓掛籃-小
Part NO. 型號: 6D-3015420A1
Size 尺寸 : 30x15x10 - WxDxH(cm)



Hanging Shelves 鍍鉻橢圓掛籃-大
Part NO. 型號: 6D-4015421A1
Size 尺寸 : 40x15x10 - WxDxH(cm)



Hanging Shelves 鍍鉻橢圓掛籃-3鉤
Part NO. 型號: 6D-3015422A1
Size 尺寸 : 30x15x22 - WxDxH(cm)



Hanging Shelves 鍍鉻橢圓掛籃-5鉤
Part NO. 型號: 6D-4015423A1
Size 尺寸 : 40x15x22 - WxDxH(cm)



Hanging Shelves 鍍鉻方形掛籃-小
Part NO. 型號: 6D-30135424A1
Size 尺寸 : 30x13.5x14.5 - WxDxH(cm)



Hanging Shelves 鍍鉻方形掛籃-大
Part NO. 型號: 6D-30135425A1
Size 尺寸 : 30x13.5x24 - WxDxH(cm)

Steps for Assembling 層架組裝說明



步驟一

Step 1

Take out the four lower tubes (with internal thread), adjust and turn the threads into the tubes clockwise respectively.

將4支下管(有內螺牙)取出，調整腳分別以順時針方向轉入



步驟二

Step 2

Take out two tablets and fix them on the same height of the position with the groove on iron tubes. (put the labeled "top" side and align with cannellures of tubes).

組好4支下管，取出2片竹節片(標示“上”符號一端朝上內凸線與鐵管溝槽對齊)，竹節片安裝位置須固定卡在鐵管同一高度



步驟三

Step 3

Take out one mesh piece, and embed the tubes in the four corners sequentially.

取出一片網片垂直放置地面，將組立完成之下管依序裝入網片四端套筒



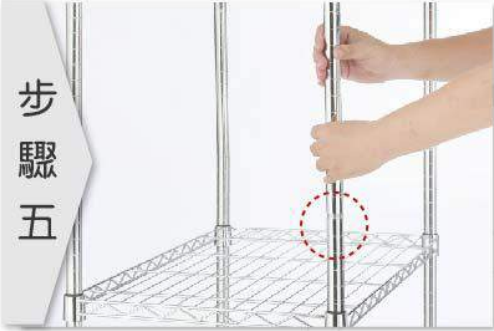
步驟四

Step 4

Upright the shelving. Measure the height of the second mesh piece then, and fix the tubes with tenon so that the mesh piece can be placed.

將層架立起，請先測量欲安裝第二片網片的高度，再依鐵管上之記號溝裝入竹節片，網片再由上往下裝入(套筒是錐形狀寬口端向下)

步驟五



Step 5

Fix the four upper tubes into the lower tubes respectively. Other mesh pieces placed extensively as step 4.

將4支上管，以順時針方向分別轉入下管。再依步驟4方式安裝其他網片

步驟六



Step 6

After making sure the height of each mesh piece, you can use wooden or rubber hammer to tap edges for making the layers more firmly.

此時已確定各層網片高度，可使用木製或橡膠榔頭敲擊套筒邊緣，使其層架更加牢固

步驟七



Step 7

Move the fabricated shelving to the appropriate position. If the shelving wasn't stable enough, please use bottom mat to adjustment.

將組立好的層架，移至所要放置的位置，如發現層架不平穩，可利用底部調整腳墊來調整水平 → 完成



※ Shelving Maintenance 使用 v.s 保養小常識 ※

Please place all items equally on the shelving. When moving or cleaning shelving, remove items first. To maintain the shelving, please use dry cloth to wipe or with a neutral detergent. Finally, just wipe dry shelving.

放置物品時，請平均放置，勿將重力集中在一處。移動或清潔層架時，請將架上物品取下，以利安全及做清潔動作。層架的清潔保養，請用乾布擦拭，亦可搭配中性洗劑進行去汙，最後擦乾即可。

• 輕鬆組裝 收納玩家 •



廚房
Kitchen

臥房
Bedroom

浴室
Bathroom

客廳
Living Room

工作室
Working House

更衣室
Dressing Room

Business Items 營業項目 •

- Display Shelving 鍍鉻層架
- Shelving and Accessories 收納配件
- Article for Daily Use 生活用品
- Barbecue Stoves 烤肉爐
- Barbecue Utensil 烤肉用具
- Metal Work 金屬製品
- Customized 客製化商品

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